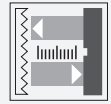




## Distance sensor

VDM28-50-R1-IO/73c/136



- Retroreflective laser distance sensor
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Red laser as the light emitter
- Version with IO-Link interface
- Laser class 1, eyesafe

Universal distance sensor, measurement to reflector, IO-Link interface, measuring method PRT, 50 m detection range, red laser light, laser class 1, push-pull output, M12 plug



### Function

The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 50 m and an absolute accuracy of 25 mm. The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

### Application

- Object identification or object classification
- Positioning
- Level measurement
- Collision avoidance/distance measurement
- Compartment occupied checks
- Rack fine positioning
- Stack height control
- Coil measurement
- Dip monitoring
- Lift height checks
- Opening impulse sensor and closing edge monitoring on automatic doors, industrial gates, and barrier systems
- Vehicle detection for traffic engineering purposes (e. g., monitoring of individual parking spaces)
- Height measurement in tunnels and entranceways
- Anti-collision protection on automated transport systems

### Safety Information

**CLASS 1  
LASER PRODUCT**  
IEC 60825-1: 2007 certified.  
Complies with 21 CFR  
1040.10 and 1040.11 except  
for deviations pursuant to  
Laser Notice No. 50,  
dated June 24, 2007

### Safety Information

#### Laser Class 1 Information

The irradiation can lead to irritation especially in a dark environment. Do not point at people!  
Maintenance and repairs should only be carried out by authorized service personnel!

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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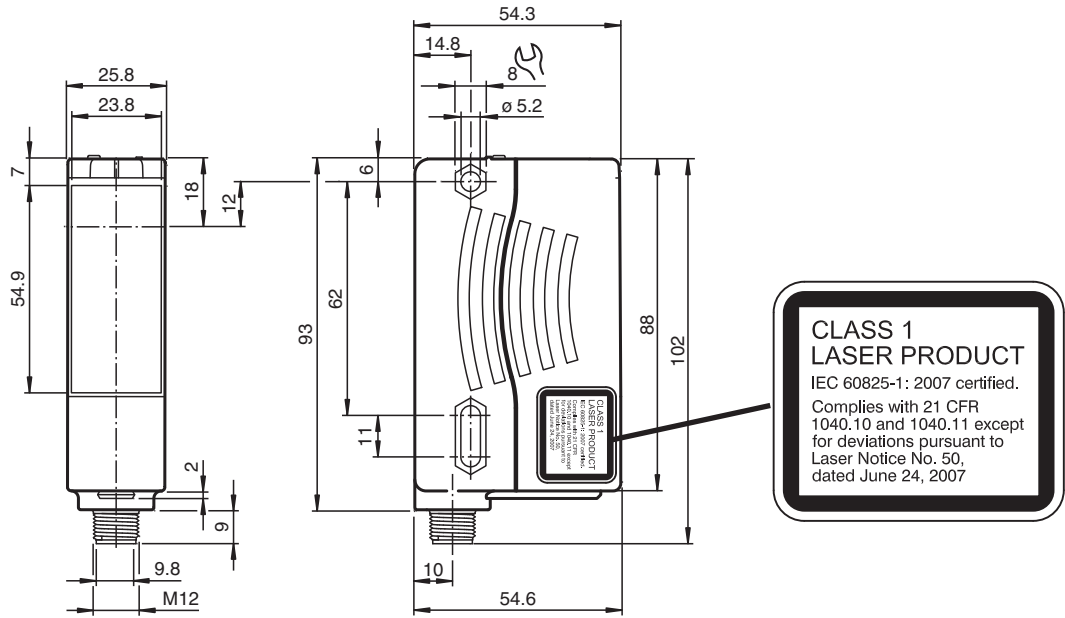
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**PEPPERL+FUCHS**

Attach the device so that the warning is clearly visible and readable.  
 Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

**Dimensions**



**Technical Data**

| General specifications               |  |
|--------------------------------------|--|
| Measurement range                    | 0.2 ... 50 m   |
| Reference target                     | OFR-100/100  |
| Light source                         | laser diode<br>typ. service life 85,000 h at Ta = +25 °C |
| Light type                           | modulated visible red light                              |
| Laser nominal ratings                |  |
| Note                                 | LASER LIGHT , DO NOT STARE INTO BEAM                     |
| Laser class                          | 1  |
| Wave length                          | 660 nm   |
| Beam divergence                      | < 1.5 mrad   |
| Pulse length                         | approx. 4 ns   |
| Repetition rate                      | 250 kHz  |
| max. pulse energy                    | < 1.5 nJ   |
| Angle deviation                      | max. ± 2°  |
| Measuring method                     | Pulse Ranging Technology (PRT)                           |
| Diameter of the light spot           | < 50 mm at a distance of 50 m at 20 °C                   |
| Ambient light limit                  | 50000 Lux  |
| Temperature influence                | typ. ≤ 0.25 mm/K   |
| Functional safety related parameters |  |

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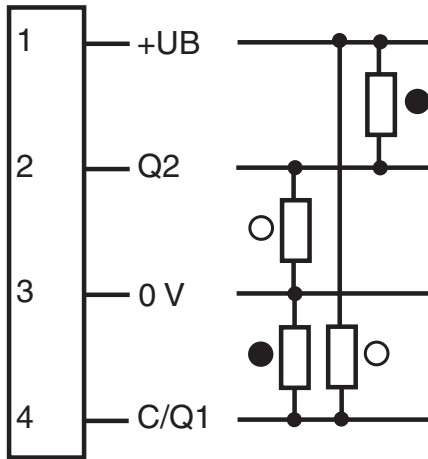
Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

## Technical Data

|                                   |                |  |
|-----------------------------------|----------------|--|
| MTTF <sub>d</sub>                 |                | 200 a  |
| Mission Time (T <sub>M</sub> )    |                | 10 a   |
| Diagnostic Coverage (DC)          |                | 0 %  |
| <b>Indicators/operating means</b> |                |  |
| Operation indicator               |                | LED green  |
| Function indicator                |                | 2 LEDs yellow for switching state  |
| Teach-In indicator                |                | Teach-In: LED green/yellow equiphase flashing; 2.5 Hz<br>Teach Error: LED green/yellow non equiphase flashing; 8.0 Hz                |
| Control elements                  |                | 5-step rotary switch for operating modes selection (threshold setting and operating modes)   |
| Control elements                  |                | Switch for setting the threshold values  |
| <b>Electrical specifications</b>  |                |  |
| Operating voltage                 | U <sub>B</sub> | 10 ... 30 V DC / when operating in IO-Link mode: 18 ... 30 V   |
| Ripple                            |                | 10 % within the supply tolerance   |
| No-load supply current            | I <sub>0</sub> | ≤ 70 mA / 24 V DC  |
| Time delay before availability    | t <sub>v</sub> | 1.5 s  |
| <b>Output</b>                     |                |  |
| Signal output                     |                | 2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected  |
| Switching voltage                 |                | max. 30 V DC   |
| Switching current                 |                | max. 100 mA  |
| Switching frequency               | f              | 50 Hz  |
| Response time                     |                | 10 ms  |
| <b>Conformity</b>                 |                |  |
| Product standard                  |                | EN 60947-5-2   |
| Laser safety                      |                | IEC 60825-1:2007   |
| <b>Approvals and certificates</b> |                |  |
| EAC conformity                    |                | TR CU 020/2011   |
| Protection class                  |                | II, rated voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1  |
| UL approval                       |                | cULus Listed, Class 2 Power Source, Type 1 enclosure   |
| CCC approval                      |                | CCC approval / marking not required for products rated ≤ 36 V  |
| FDA approval                      |                | IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007 |
| Measurement accuracy              |                |  |
| Absolute accuracy                 |                | ± 25 mm  |
| Repeat accuracy                   |                | < 5 mm   |
| <b>Ambient conditions</b>         |                |  |
| Ambient temperature               |                | -30 ... 55 °C (-22 ... 131 °F)   |
| Storage temperature               |                | -30 ... 70 °C (-22 ... 158 °F)   |
| <b>Mechanical specifications</b>  |                |  |
| Housing width                     |                | 25.8 mm  |
| Housing height                    |                | 88 mm  |
| Housing depth                     |                | 54.6 mm  |
| Degree of protection              |                | IP67   |
| Connection                        |                | 4-pin, M12 x 1 connector   |
| Material                          |                |  |
| Housing                           |                | Plastic ABS  |
| Optical face                      |                | Plastic pane   |
| Mass                              |                | 90 g   |

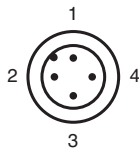
**Connection Assignment**

Option:



○ = Light on  
● = Dark on

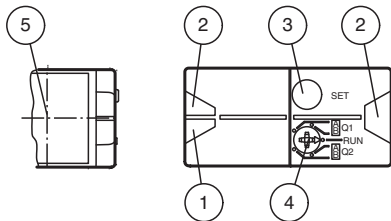
**Connection Assignment**



Wire colors in accordance with EN 60947-5-2

- 1 | BN (brown)
- 2 | WH (white)
- 3 | BU (blue)
- 4 | BK (black)

**Assembly**



|   |                    |        |
|---|--------------------|--------|
| 1 | Operating display  | green  |
| 2 | Signal display     | yellow |
| 3 | TEACH-IN button    |        |
| 4 | Mode rotary switch |        |
| 5 | Laser output       |        |















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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

## Application








## Accessories

|   |                             |  |
|---|-----------------------------|--|
|    | <b>PACTware 4.1</b>         | FDT Framework  |
|    | <b>IO-Link-Master02-USB</b> | IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection |
|   | <b>OMH-05</b>               | Mounting aid for round steel $\varnothing$ 12 mm or sheet 1.5 mm ... 3 mm                                    |
|  | <b>OMH-07-01</b>            | Mounting aid for round steel $\varnothing$ 12 mm or sheet 1.5 mm ... 3 mm                                    |
|  | <b>OMH-21</b>               | Mounting bracket   |
|  | <b>OMH-22</b>               | Mounting bracket   |
|  | <b>OMH-VDM28-01</b>         | Metal enclosure for inserting protective panes or apertures  |
|  | <b>OMH-VDM28-02</b>         | Mounting and fine adjustment device for sensors from the 28 series   |
|  | <b>OMH-RLK29-HW</b>         | Mounting bracket for rear wall mounting  |
|  | <b>OMH-RL28-C</b>           | Weld slag cover model  |
|  | <b>OMH-K01</b>              | dove tail mounting clamp   |
|  | <b>OMH-K03</b>              | dove tail mounting clamp   |
|  | <b>OFR-100/100</b>          | Reflective tape 100 mm x 100 mm  |
|  | <b>REF-MH82</b>             | Reflector with Micro-structure, rectangular 82 mm x 60 mm, mounting holes                                    |

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## Accessories

|   |                    |   |
|---|--------------------|---|
|  | <b>REF-MH50</b>    | Reflector with Micro-structure, rectangular 50.9 mm x 50.9 mm, mounting holes, fixing strap |
|  | <b>REF-MH78</b>    | Reflector with Micro-structure, hexagonal 78 mm x 61 mm, mounting holes                     |
|  | <b>V1-G-2M-PVC</b> | Female cordset single-ended M12 straight A-coded, 4-pin, PVC cable grey                     |
|  | <b>V1-G-2M-PUR</b> | Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable grey                     |
|  | <b>V1-W-2M-PUR</b> | Female cordset single-ended M12 angled A-coded, 4-pin, PUR cable grey                       |

## Teach-In

You can use the rotary switch to select the output **Q1** or **Q2** and the relevant switching threshold A or B for teaching in. The yellow LEDs indicate the current state of the selected output.

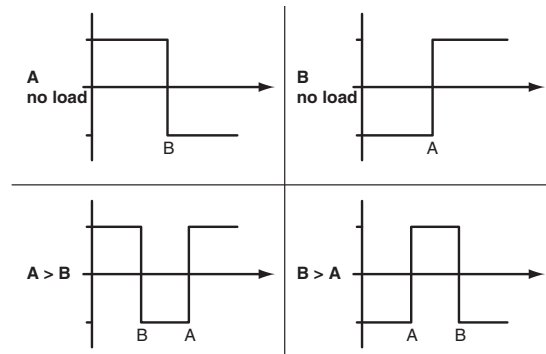
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

A successful Teach-In is indicated by rapidly alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

### Default setting:

In general, no switching points are set at the factory. The outputs are switched to low.

### Reset to default settings:

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- If the green LED lights up, the procedure is complete.

### Error messages:

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.



### Note!

The difference in the taught-in distance measured values for the switching thresholds A and B must be greater than the switching hysteresis set in the sensor.

On delivery, the switching hysteresis is 15 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.